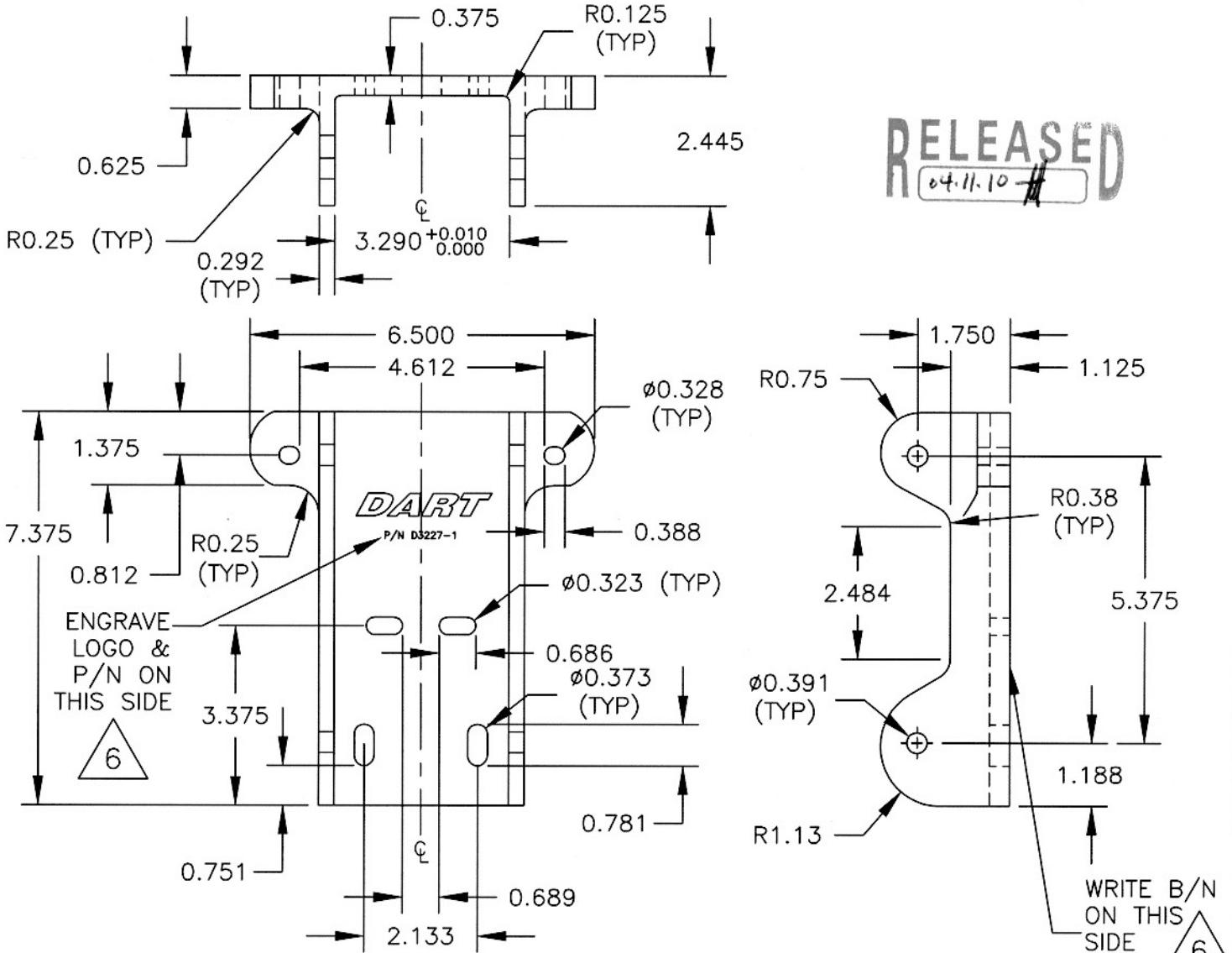


**DART**© A COPY ISSUED  
BY DART

DESIGN	DRAWN BY	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3227
DATE		REV. B SHEET 1 OF 1
04.11.03		TITLE CROSSTUBE SUPPORT SCALE 1:3
A	03.10.23	NEW ISSUE
B	04.11.03	UPDATE NOTE 6 (ENGRAVING) WITH DIMS

D3227-1 CROSSTUBE SUPPORT (REPLACES HELITECH P/N 358-013-001A & DART P/N DEO 9251)

- 1) MATERIAL: 6061-T6/T651 ALUMINUM (QQ-A-200/8 OR QQ-A-250/11) MAKE FROM D6102-107
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ENGRAVE DART P/N USING 0.20" HIGH LETTERS, TO A MAX DEPTH OF 0.010", WITH A MIN TOOL RAD OF R0.040". ENGRAVE DART LOGO USING 0.48" HIGH LETTERS, TO A MAX DEPTH OF 0.010", WITH A MIN TOOL RAD OF R0.125". IDENTIFY B/N AS SHOWN USING FINE POINT PERMANENT INK MARKER.

Copyright © 2003 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.